



Type 90

Miniature Precision Air Pressure Regulator

Accurate pressure regulation in a compact, lightweight package

The Type 90 is a miniature precision air pressure regulator. This pressure regulator provides the highest level of regulation accuracy and repeatability available in a compact, lightweight housing. A force balanced pilot control maintains output pressure to within 0.05 psig (3.44 millibar) with minimal drift over time. The Type 90 is ideal for applications that require exact pressure control and substantial flow capacity under variable operating conditions and limited space.

Features

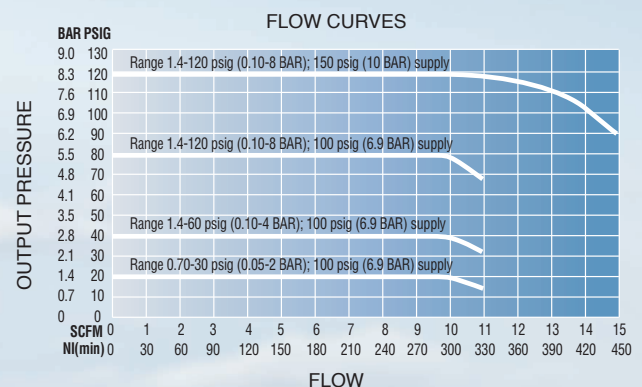
- High resolution adjustment of set pressure
- Precision Control
Highly accurate air pressure regulation in a small package
- Pressure ranges up to 120 psig (8 BAR)
- Compact & Lightweight
- Available in NPT and BSP porting
- Two gauge ports and reversible bracket allow front or back mounting

Specifications

Flow Capacity	14 scfm (396 NI/min)
Exhaust Capacity	7 scfm (199 NI/min)
Sensitivity	.25 in. (6.4mm) water
Supply pressure max	150 psig (10 BAR)
Supply pressure sensitivity	0.5 psig (.034 BAR) for a 100 psig (6.9 BAR) change.
Air consumption	6.0 scfh (170 NI/hr) maximum at 150 psig (10 BAR) supply
Repeatability	±.3% of span
Approximate size (inches)	1.38 x 1.38 x 3.88
Approximate size (mm)	35.1 x 35.1 x 98.5
Temperature limits	0° F to 160° F (-18° C to 71° C)
Weight	0.35 lb (0.16 kg)
Port Size NPT/BSP	1/8 (In, Out, Gauge (2))
Output Pressure Ranges	0.7-30 psig (0.05-2 BAR) 1.4-60 psig (0.1-4 BAR) 1.4-120 psig (0.1-8 BAR)

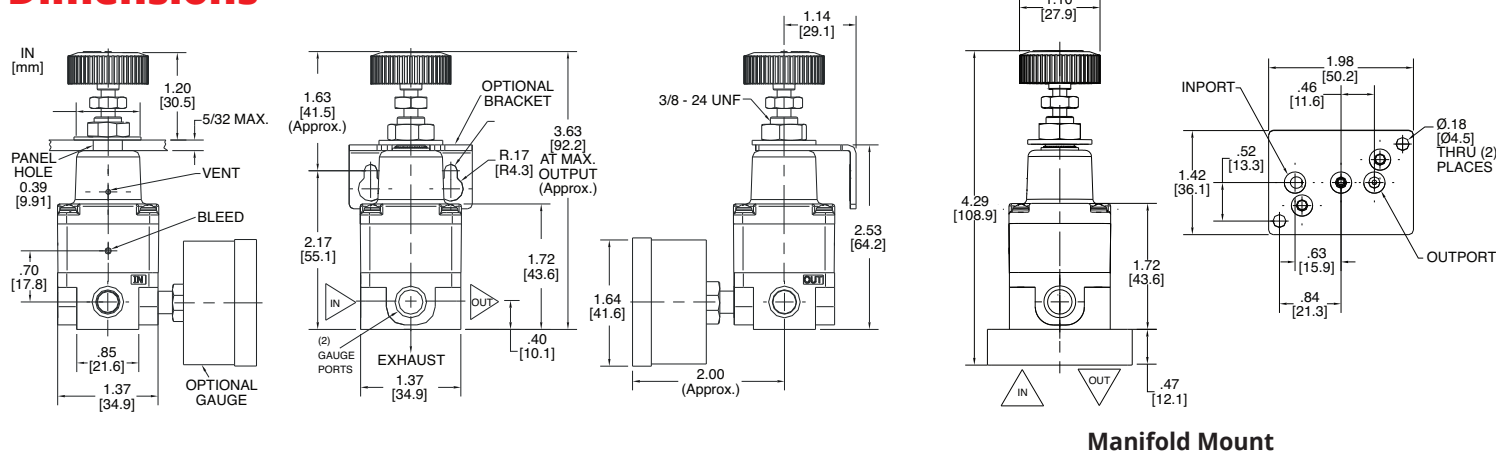
Materials of Construction

Housing	Diecast aluminum alloy, chromate and epoxy paint
Elastomers	Nitrile
Trim	Zinc plated steel
Additional materials	Brass, aluminum, stainless steel, zinc plated steel

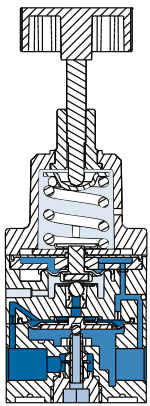


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Dimensions



Principles of Operation

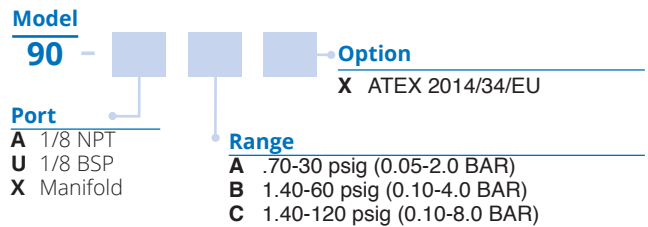


Supply air is introduced to the inlet port, air flows through the supply side orifice and on top of the control diaphragm. That air then flows up through the housing nozzle and escapes out the housing vent.

When the knob is adjusted to a setpoint, the range spring exerts a downward force against the signal diaphragm assembly. This force is transmitted to the flapper (ball), restricting airflow through the housing nozzle and creating backpressure against the control diaphragm. The backpressure will build until enough downward force to open the supply valve is achieved. Output pressure is then routed to the underside of the pilot diaphragm creating an upward force and also against the signal diaphragm, creating a downward force. These forces against the signal and pilot diaphragm will allow the flapper to move upward, venting the pressure above the control diaphragm. Venting will continue until the upward forces against the signal diaphragm and control diaphragm are in balance with the downward forces against the pilot diaphragm and control diaphragm.

When the range spring force is reduced, the flapper lifts off the nozzle and vents the pressure above the control diaphragm. The control diaphragm will lift up off the supply valve allowing the valve to close and the output pressure to vent through the valve stem.

Ordering Use this coding system to order



Accessories

Mounting Bracket: P/N: 436-707-075

Pressure Gauge (1.5" dual scale face):

Range	NPT	BSP
0-30.0 psig (0-2 BAR)	P/N: 446-725-006	P/N: 446-725-030
0-60.0 psig (0-4 BAR)	P/N: 446-725-007	P/N: 446-725-031
0-160.0 psig (0-8 BAR)	P/N: 446-725-008	P/N: 446-725-032

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8 Columbia Drive / Amherst, NH 03031 USA / www.controlair.com / sales@controlair.com / 603-886-9400 / FAX 603-889-1844

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